

# SOLUTIONS FOR COLD ROLLING MILLS

# WASHING • RINSING • DRYING OILING • ROLL COOLING LUBRICATING • COATING





(1) ROLL COOLING VeeJet<sup>®</sup> nozzles and headers 2 PICKLING AND RINSING A PVDF VeeJet nozzles and headers

3 BLOW OFF AND DRYING WindJet® nozzles Air headers

LUBRICATION Automatic and air atomizing nozzles

(4)

OILING AccuOil<sup>™</sup> system PulsaJet<sup>®</sup> nozzles VeeJet nozzles

(5)

6 WASHING AND RINSING FlatJet<sup>®</sup> nozzles FloodJet<sup>®</sup> nozzles VeeJet

DEGREASING AND QUENCHING

7

VeeJet nozzles Brush headers

# SPRAY TECHNOLOGY FOR ALL THE PROCESSES IN YOUR COLD ROLLING MILL

No matter what you need to wash, rinse, lubricate, cool or dry, Spraying Systems Co. has the ideal nozzle for your application. We offer hydraulic and air atomizing nozzles in a thousands of styles and sizes. Our VeeJet flat spray nozzles and headers are widely used in pickling, annealing and galvanizing operations and are available in acid- and corrosion-resistant plastics in addition to metal materials.

For oiling, zinc dip, galvanizing, soft quenching and more, consider our PulsaJet automatic spray nozzles. These unique nozzles provide superior spray performance and can help eliminate common quality problems. PulsaJet nozzles are part of our AccuOil system, which can dramatically reduce over-application of oil on strip, even when line speed changes. Our WindJet product line is ideal for drying and blow-off throughout your mill. Choose from headers and nozzles that use compressed air or air knife packages powered by energy-efficient regenerative blowers.

Contact your local steel specialist for a no-charge consultation to see how we can assist with process optimization and product selection.

# COLD ROLLING MILLS TABLE OF CONTENTS



#### **FLAT SPRAY NOZZLES**

	PAGE	ENGLISH	METRIC
and U VeeJet <sup>®</sup> nozzles	D4 🕨	G20-23 ▶ 0	86-89 🕨
18897, FSUN-S and 20799 dovetail spray tips	D5 🕨	G41 ►	G107 🕨
TPU, 13802 and 14784 UniJet® spray tips	D6 🕨	G34 🕨	G100 🕨
Flat spray headers	D6 🕨	CONTACT L STEEL SPEC	OCAL

#### **AUTOMATIC AND AIR ATOMIZING NOZZLES**

Electrically-actuated PulsaJet® hydraulic automatic nozzles	D7 🕨	Cat76 Cat76-M
Electrically-actuated PulsaJet air atomizing automatic nozzles	D8 🕨	Cat76► Cat76-M►
Air-actuated JAU series automatic air atomizing nozzles	D9 🕨	Cat76► Cat76-M►
Air-actuated J series air atomizing nozzles	D10 🕨	Cat76 Cat76-M
Automatic and air atomizing spray headers	D10 ►	CONTACT LOCAL STEEL SPECIALIST

MORE FULL CONE NOZZLES: SEE SECTIONS B AND C

#### **BLOWER AND COMPRESSED AIR PRODUCTS**

WINDJET® AIR KNIFE PACKAGES	PAGE	ENGLISH METRI	C
Air knives and blowers	D11)	Cat20 🕨 Cat20	

#### WINDJET COMPRESSED AIR PRODUCTS

AA727, AA707 and Y767 nozzles	D12	Cat20 🕨 Cat20 🕨
WindJet low flow air knives	D12	Cat20 🕨 Cat20 🕨
WindJet air amplifiers	D12	Cat20 🕨 Cat20 🕨
UniJet air nozzles	D12	Cat20 > Cat20 >
LU-VK air nozzles	D12	CONTACT LOCAL STEEL SPECIALIST
Air nozzle headers	D12	CONTACT LOCAL STEEL SPECIALIST

#### **SYSTEMS AND HEADERS**

Accu0il™ system	D13 🕨	CONTACT LOCAL STEEL SPECIALIST	
Brushless, brush and automatic brush headers	D14 ►	CONTACT LOCAL STEEL SPECIALIST	►
Slit laminar flow headers	D14	CONTACT LOCAL STEEL SPECIALIST	

#### MORE FLAT SPRAY NOZZLES: SEE SECTIONS B AND C



#### **OVERVIEW:** VEEJET<sup>®</sup> NOZZLES

 Flat spray nozzles are ideal for use in spray headers or manifolds, producing a fan-type, tapered-edge spray pattern to ensure even coverage when multiple nozzles are used in a series

**H-VV and H-VVL** 

1/8" to 1/4" male conn.

Flow rates below 1 gpm at 40 psi (3.8 lpm at 2.8 bar)

H-VVL includes integral strainer

- One-piece design
- Spray angles from 0° to 110°

#### VEEJET NOZZLE OPTIONS

- Uniform spray distribution with flow rates from .012 to 1237 gpm (.047 to 4720 lpm)
- Operating pressures up to 500 psi (35 bar)
- Ideal for use in pickling, annealing, galvanizing and rolling operations



**H-DT** 1/8" to 1/4" female conn. Flow rates below 1 gpm at 40 psi (3.8 lpm at 2.8 bar)



H-DU 1/8" to 1/4" female conn. Flow rates of 1 gpm and greater at 40 psi (3.8 lpm and greater at 2.8 bar)



1" to 2" male conn. Flow rates of 40 gpm and greater at 40 psi (151 lpm and greater at 2.8 bar)



1/8" to 3/4" male conn. Flow rates of 1 gpm and greater at 40 psi (3.8 lpm and greater at 2.8 bar)

#### **VEEJET NOZZLE QUICK REFERENCE GUIDE**

Model	Connection/Type	Connection Size (in.)	Materials
H-VV	М	1/8 to 1/4	Brass, mild steel, 303 stainless steel, 316 stainless steel, PVDF
H-VVL	М	1/8 to 1/4	Brass, 303 stainless steel, 316 stainless steel
H-DT	F	1/8 to 1/4	Brass, 303 stainless steel
H-DU	F	1/8 to 1/4	Brass, 303 stainless steel, polyvinyl chloride
U	М	1 to 2	Brass, mild steel, 303 stainless steel
H-U	М	1/8 to 3/4	Brass, mild steel, 303 stainless steel, 316 stainless steel, polyvinyl chloride, PVDF

F = female thread; M = male thread.

#### PLACING YOUR ORDER

Call your local steel specialist for application assistance or to place an order.

#### FOR DETAILED NOZZLE PERFORMANCE DATA, SEE PERFORMANCE SECTION G

**FLAT SPRAY** 

#### **OVERVIEW:** DOVETAIL SPRAY TIPS

- Flat fan spray pattern; widely use in spray headers
- Dovetail groove feature provides repeatable pattern positioning without an elastomeric seal
- Self-aligning, interchangeable spray tip slides into the groove in the nozzle body ensuring exact alignment body every time the nozzle is reassembled
- Ideal for use in pickling, annealing, galvanizing and rolling operations

#### DOVETAIL SPRAY TIP OPTIONS



dovetail spray tips



#### DOVETAIL SPRAY TIP QUICK REFERENCE GUIDE

Model	Connection/Type	Offset Angle	Flow Rate gpm (lpm)	Spray Angle	Materials
18897	Dovetail tip; threaded and weld body options	0°, 5°, 15°, 30°, 45° and 60°	1.0 to 44 (3.2 to 144)	15° to 110° at 40 psi (3 bar)	Brass, 303 stainless steel, hardened stainless steel, PVDF
FSUN-S	Dovetail tip; threaded and weld body options	0°, 5°, 15°	.06 to 109.7 (.2 to 353.6)	20° to 120° at 72 psi (5 bar)	Brass, 303 stainless steel, 316 stainless steel, PVDF
20799	Dovetail tip; threaded and weld body options	15°	.63 to 45 (2.0 to 144)	120° at 40 psi (3 bar)	Brass, stainless steel, hardened stainless steel

#### PLACING YOUR ORDER

Call your local steel specialist for application assistance or to place an order.

FOR DETAILED NOZZLE PERFORMANCE DATA, SEE
PERFORMANCE SECTION G



**FLAT SPRAY** 

#### **OVERVIEW:** UNIJET<sup>®</sup> NOZZLES

- UniJet quick-connect nozzles reduce maintenance time bodies remain on pipe/header
- Save on nozzle replacement costs bodies can be reused, only spray tips are replaced; tips fit on male or female bodies
- Produce a uniform distribution at flow rates up to 7 gpm (28 lpm) at 40 psi (2.8 bar); spray angles available from 15° to 110°
- Ideal for use in pickling, annealing, galvanizing and rolling operations

#### UNIJET NOZZLE OPTIONS



#### **UNIJET NOZZLE QUICK REFERENCE GUIDE**

Model	Connection/Type	Materials
TPU	T male and TT female body options	
13802   T male and TT female body options		Brass, 303 stainless steel
14784	М	

F = female thread; M = male thread.

#### **PVDF AND PVC VEEJET® HEADERS**

#### **OVERVIEW:**

VeeJet nozzles are available in PVDF and PVC for operations such as pickling lines that require an acid wash. Built-to-order spray headers are also available in PVC and PVDF for corrosion-resistance. Plastic headers can be reinforced with steel to prevent sagging.

#### PLACING YOUR ORDER

Call your local steel specialist for application assistance or to place an order.



FOR DETAILED NOZZLE PERFORMANCE DATA, SEE PERFORMANCE SECTION G



#### AUTOMATIC AND AIR ATOMIZING

#### **OVERVIEW:** ELECTRICALLY-ACTUATED PULSAJET<sup>®</sup> HYDRAULIC AND AIR ATOMIZING NOZZLES

- Hydraulic atomizing PulsaJet nozzles use only liquid pressure as the force for atomization; air atomizing PulsaJet nozzles use liquid mixed with compressed air as the atomization force
- Dozens of UniJet<sup>®</sup> spray tips and air atomizing spray set-ups are available for PulsaJet nozzles in a wide variety of flow rates and spray patterns
- When using a PulsaJet series nozzle and an AutoJet<sup>®</sup> spray controller, Precision Spray Control (PSC) is achieved:
  - Consistent application rates at varying line speeds
- Low flow rates comparable to air atomizing nozzles for possible elimination of compressed air in some operations
- Ideal for oiling, zinc dip, galvanizing, soft quenching and more

#### ELECTRICALLY-ACTUATED PULSAJET HYDRAULIC NOZZLE OPTIONS



AA10000AUH-03 Typical flow range: 0.0017 - 0.47 gpm (0.006 - 1.8 lpm) Stainless steel, Viton® or EPDM seals, PPS and PEEK Up to 15,000 cycles per min Zone 1 use version also available



AA10000AUH-10 Typical flow range: 0.02 - 1.6 gpm (0.075 - 6.1 lpm) Stainless steel, Viton or EPDM seals, PPS and PEEK Up to 5,000 cycles per min



AA10000AUH-104210 Rear liquid inlet Typical flow range: 0.0017 - 0.47 gpm (0.006 - 1.8 lpm) Stainless steel, Viton or EPDM seals, PPS and PEEK Up to 15,000 cycles per min Side liquid inlet version for low profile mounting also available



AA10000AUH-104215 Front port for liquid recirculation Typical flow range: 0.0017 - 0.47 gpm (0.006 - 1.8 lpm) Stainless steel, Viton or EPDM seals, PPS and PEEK Up to 15,000 cycles per min



AA10000AUH-72440-1/4 Jacketed design keeps nozzle and sprayed liquid at a consistent temperature Typical flow range: 0.0017 - 0.47 gpm (0.006 - 1.8 lpm) Electropolished or chromium nitride coated magnetic stainless steel, stainless steel, Viton or EPDM seals, PPS and PEEK Up to 15,000 cycles per min



AA10000AUH-0050 Miniature design for applications with limited space Typical flow range: 0.0009 - 0.08 gpm (0.003 - 0.30 lpm) Stainless steel, Viton or EPDM seals, PPS and PEEK Available only as a part of the PulsaJet Mini Low Flow Spray System (with AutoJet spray controller)

#### PLACING YOUR ORDER

Call your local steel specialist for application assistance or to place an order.

FOR DETAILED NOZZLE PERFORMANCE DATA, SEE AUTOMATIC & AIR ATOMIZING C76



COLD ROLLING MILLS

AUTOMATIC AND AIR ATOMIZING

#### ELECTRICALLY-ACTUATED PULSAJET® AIR ATOMIZING NOZZLE OPTIONS



**AA10000JJAU** Flow rates up to 0.16 gpm (0.61 lpm) Stainless steel, PPS and PEEK construction with Viton® or EPDM seals Up to 10,000 cycles per min



AA10000JAU-10 Flow rates up to 0.75 gpm (2.84 lpm) Stainless steel, PPS and PEEK construction with Viton or EPDM seals Up to 5,000 cycles per min

#### ELECTRICALLY-ACTUATED PULSAJET HYDRAULIC NOZZLE QUICK REFERENCE GUIDE

Model	Connection Size (in.)	Max Liquid Pressure psi (bar)	Power VDC (Amp)	Max Flow gpm (lpm)	Max Temp Liquid °F (°C)	Max Speed cpm	Spray Tips
AA10000AUH-03	1/8	100 (7)* 250 (17) (250 w/ AutoJet® 2008+ spray controller)	24 (0.36)	0.47 (1.8)	200 (93)	10,000 (15,000 with AutoJet 2008+ controller)	TPU
AA10000AUH-10	1/8	100 (7)	24 1.6 150 (1.05) (6.1) (66) 5,0		5,000	TPU	
AA10000AUH-104210	1/8	100 (7)	24 (0.36)	0.47 (1.8)	200 (93)	10,000 (15,000 with AutoJet 2008+ controller)	PWMD w/ auto spray pattern alignment
AA10000AUH-104215	1/8	100 (7)	24 (0.36)	0.47 (1.8)	200 (93) 10,000 (15,000 with AutoJu 2008+ controller)		PWMD w/ auto spray pattern alignment
AA10000AUH-72440-1/4	1/4	100 (7)* 250 (17) (250 w/ AutoJet 2008+ spray controller)	48 (0.36)	0.47 (1.8)	150 (66)	10,000 (15,000 with AutoJet 2008+ controller)	TPU
AA10000AUH-0050	5/32 (4mm) tube fittings	200 (14)	48 (1.0)	0.08 (0.30)	150 (66)	25,000	PWMD w/ auto spray alignment pattern

\*Higher pressure possible with AutoJet 2008+ spray controller.

#### ELECTRICALLY-ACTUATED PULSAJET AIR ATOMIZING NOZZLE QUICK REFERENCE GUIDE

Model	Connection Size (in.)	Max Liquid Pressure psi (bar)	Power VDC (Amp)	Max Air Pressure psi (bar)	Max Flow gpm (lpm)	Max Temp Liquid °F (°C)	Max Speed cpm	Spray Set-Ups
AA10000JJAU	1/8 (air and liquid)	100 (7) 250 (17) (w/ AutoJet 2008+ spray controller)	24 (0.36)	100 (7)	0.16 (0.61)	200 (93)	10,000	JJ set-ups
AA10000JAU-10	1/8 (air and liquid)	100 (7)	24 (1.05)	100 (7)	0.75 (2.84)	200 (93)	5000	Threadless 1/4J set-ups

#### AUTOMATIC AND AIR ATOMIZING

#### **OVERVIEW:** AIR-ACTUATED AUTOMATIC AIR ATOMIZING NOZZLES

- Compressed air is used to control air cylinder operation for accurate intermittent spraying (up to 180 cycles per minute) and also for liquid atomization
- Wide variety of nozzle bodies is available for convenient mounting and positioning
- Models available with clean-out needles, shut-off needles, swivels and strainers to optimize performance
- Liquid lines can be pressure-fed, siphon-fed or gravity-fed
- Spray set-ups consisting of an air cap and a fluid cap can mix the fluids either internally or externally to produce a fine spray pattern
- Dozens of Drip Free<sup>™</sup> air atomizing spray set-ups available for a wide range of flow capacity and spray patterns
- Ideal for zinc dip, galvanizing, soft quenching and more

#### AIR-ACTUATED AUTOMATIC AIR ATOMIZING NOZZLE OPTIONS



Flow rates up to 1.2 gpm (4.5 lpm) Drip Free spray set-ups provide complete shut-off Nickel-plated brass or stainless steel



**10535-1/4J** Self-contained air cylinder provides controlled intermittent spraying Drip Free spray set-ups provide complete shut-off Nickel-plated brass or stainless steel



D55500-JAU Block design 30% smaller than standard 1/4JAU Drip Free spray set-ups provide complete shut-off Stainless steel

#### AIR-ACTUATED AUTOMATIC AIR ATOMIZING NOZZLE QUICK REFERENCE GUIDE

Model	Connection Size (in.)	Max Liquid Pressure psi (bar)	Min Air Cylinder Pressure psi (bar)	Max Flow gpm (lpm)	Max Temp Liquid °F (°C)	Max Speed cpm	Spray Set-Ups
1/4JAU	1/4 (air and liquid)	125 (8.6)	30 (2.1)	1.2 (4.5)	400 (204)	180	1/4J set-ups
10535-1/4J	1/4 (air and liquid)	125 (8.6)	30 (2.1)	1.2 (4.5)	400 (204) liquid 150 (66) air	180	1/4J set-ups
D55500-JAU	1/8 (air and liquid)	43 (3)	72 (5)	0.42 (1.6)	158 (70)	600	1/4J or DSU set-ups



#### COLD ROLLING MILLS

AUTOMATIC AND AIR ATOMIZING

### **OVERVIEW:** J AND JJ SERIES AIR ATOMIZING NOZZLES

- Liquid and compressed air enter the nozzle body and are mixed by the spray set-up to produce a finely atomized spray pattern
- Spray set-ups, consisting of an air cap and a fluid cap, can mix the fluids either internally or externally
- Hundreds of spray set-ups are available to produce cone and flat spray patterns
- A wide variety of nozzle bodies are available for convenient mounting and positioning
- JJ compact nozzle bodies are available for applications where space is limited
- Models available with clean-out needles, shut-off needles swivels and strainers to optimize performance
- Ideal for zinc dip, galvanizing, soft quenching and more

#### J AND JJ SERIES AIR ATOMIZING NOZZLE OPTIONS



1/8J and 1/4J nozzles Flow rates up to 72 gph (273 lph) Liquid and air inlets on opposing sides Removable plug so needle assemblies can be added Nickel-plated brass or stainless steel



1/8JJ series nozzles Compact version of 1/4J Flow rates up to 33 gph (126 lph) in various spray patterns Liquid and air inlets on opposing sides Removable plug so needle assemblies can be added Nickel-plated brass or stainless steel

#### AIR ATOMIZING NOZZLE QUICK REFERENCE GUIDE

Model	Connection Size (in.)	Max Flow gph (lph)	Max Temp Liquid °F (°C)	Spray Set-Ups
1/8J and 1/4J	1/8 to 1/4	72 (273)	400 (204)	1/8J and 1/4J set-ups
1/8JJ	1/8	33.2 (126)	400 (204)	1/8JJ set-ups

### AUTOMATIC AND AIR ATOMIZING NOZZLE HEADERS

#### **OVERVIEW:**

Headers equipped with automatic hydraulic or air atomizing nozzles are ideal for applications requiring zone control. A PLC equipped with AutoJet<sup>®</sup> precision spray control drivers automatically adjust sprays as needed to accommodate multiple strip widths. For air atomizing nozzles, Block manifold



options include block-style and

standard headers.

**BLOWER AIR** 

#### COLD ROLLING MILLS

#### WINDJET® AIR KNIFE PACKAGES

#### **OVERVIEW:**

- Powered by a rugged, regenerative blower; no compressed air required. Costs can be reduced by 95% or more
- A uniform high volume, constant heated air stream is produced along the entire edge of the knife eliminating spotting problems
- · Low operating noise
- Large application area
- Packages are customized based on application
- Use when velocity is needed or the oil in compressed air is causing quality problems
- Knife lengths of 6", 12", 18", 24", 30" and 36" (152, 305, 457, 610, 762 and 914 mm)
- Air slot sizes of .040" and .060" (1 and 1.5 mm)
- Aluminum and 316 stainless steel material options
- Blower assemblies: 5.5, 10, 20, 25 and 30 Hp (4.1, 7.5, 14.9, 18.6, 22.3 kW). Include pressure relief valve, pressure gauge, air inlet filter, filter monitoring gauge, fittings, mounting adapter for flexible or rigid tubing
- · Ideal for drying cut sheet and rolls and debris removal

Regenerative blower assemblies available in wide range of horsepower and air knife lengths

#### PLACING YOUR ORDER

Call your local steel specialist for application assistance or to place an order.

FOR DETAILED NOZZLE PERFORMANCE DATA, SEE WINDJET® AIR PROJECTS C20



COLD ROLLING MILLS

**COMPRESSED AIR** 

#### WINDJET® COMPRESSED AIR NOZZLES

#### OVERVIEW:

- Economical alternative to drilled pipe
  - Air nozzles use compressed air use 25% to 35% less air than open pipe
  - Low flow air knives use 89% to 92% less air than open pipe
  - $-\operatorname{Air}$  amplifiers use 75% to 90% less air than open pipe
- Perceived noise reductions ranging from 28% to 60% less than open pipe
- Improved worker safety
- AA727 nozzles produce controlled flat fan air pattern for uniform distribution
- AA707 nozzles produce tightly directed round spray pattern and feature color-coded aluminum caps for easy flow rate identification
- Y767 nozzles feature a short profile less than half the height of the AA727
- · Ideal for drying cut sheet and rolls and debris removal



#### AA727 WindJet nozzles 1/4" male or female conn.

Polyphenylene sulfide, aluminum, ABS plastic or 303 stainless steel



1/4" male conn. Polyphenylene sulfide, PVDF, aluminum, ABS plastic or 303 stainless steel

**Y767 Compact WindJet Nozzles** 1/4" male conn. ABS plastic or 303 stainless steel

#### WINDJET COMPRESSED AIR LOW FLOW AIR KNIVES AND AIR AMPLIFIERS

#### **OVERVIEW:**

- Low flow air knives provide a uniform, high velocity air flow across the entire length of the knife with no temperature increase
- Air amplifiers deliver a targeted high-volume, high velocity amplified air stream

WindJet low flow air knives 3", 6", 12", 18" and 24" (8, 15, 30, 46 and 61 cm) lengths Aluminum or 316 stainless steel Shim sets available to adjust air force and flow



WindJet air amplifiers 1/8" to 1/2" female conn. Aluminum and 316 stainless steel material options

#### **UNIJET® AIR NOZZLES**

#### **OVERVIEW:**

 Blow-off spray tips specifically designed for use with air and steam to deliver a wide, uniform spray



**UniJet blow-off nozzle** 1/8" to 3/8" conn. Brass or 303 stainless steel

#### LU-VK AIR NOZZLES

#### **OVERVIEW:**

- Round high-performance, multi-orifice air nozzle
- One-piece, compact design is well-suited for use in confined areas

#### AIR NOZZLE HEADERS

#### **OVERVIEW:**

WindJet air nozzles can be mounted on a header to ensure uniform coverage of the target area. Standard manifolds are available with 4 to 30 nozzles. Impact can be increased from moderate to very high with a simple operating pressure adjustment.



**LU-VK air nozzle** 1/2" to 3/4" female conn. Brass or 303 stainless steel



SYSTEMS AND HEADERS

COLD ROLLING MILLS

#### ACCUOIL<sup>™</sup> SYSTEM

#### **OVERVIEW:**

The AccuOil system enables precise, uniform application of oil on strip and reduces waste and quality problems. The system uses Precision Spray Control (PSC) to ensure the proper volume of oil is applied consistently, even when line speed changes and sheet width varies. Electrically-actuated hydraulic PulsaJet<sup>®</sup> nozzles mounted on headers and are controlled by a PLC equipped with AutoJet<sup>®</sup> PSC drivers. The need for compressed air is eliminated and only the nozzles required to cover the strip width are activated to spray, eliminating oil waste and hazardous overspray.

#### **BENEFITS:**

- Reduced scrap uniform coverage across the entire strip eliminates scrap and costly rework
- · Consistent application even when line speed changes
- Lower operating costs reduces oil consumption, eliminates compressed air
- Reduced maintenance time reduces messy, dangerous oil to remove from equipment and floors
- Flexible configurations choose from heated versions with recirculating header and non-heated systems with standard header. Both versions are available with one or two channels
- Ideal for cold and temper mills



#### PLACING YOUR ORDER

Call your local steel specialist for application assistance or to place an order.

#### FOR DETAILED SYSTEM DATA, SEE PERFORMANCE SECTION G





COLD ROLLING MILLS

SYSTEMS AND HEADERS

#### **SPRAY HEADERS**

#### OVERVIEW:

Spray headers are available for a wide range of operations including cooling, cleaning strip before galvanizing and high-pressure rinsing in pickling operations. Headers are built-to-order to optimize nozzle performance and easily integrate into existing lines.

#### **BENEFITS:**

#### **Brushless headers**

- Basic, effective and economical
- For use with fresh water and operations where nozzle clogging is unlikely
- Use with self-cleaning nozzles when brushes are not desirable
- Available in PVDF and stainless steel

#### **Brush headers**

- An internal rotating brush assembly sweeps debris away from nozzles without shutting the system down
- Brushes scrub the interior wall of the header as well as the nozzle orifices, removing accumulated debris in a matter of seconds
- · Debris is discharged through a flush-out valve
- Manually-operated brush headers use a handwheel for brush rotation
- Automatic spray headers are equipped with geared drive unit, smart motor and optional timer control

#### **SLIT LAMINAR FLOW HEADERS**

#### **OVERVIEW:**

The ultra-thin, uniform, continuous sheet of water or air produced by our laminar flow headers improves cleaning and drying in a wide range of operations and provides operating flexibility.

#### **BENEFITS:**

- Vertical sheet of liquid or air can be sprayed upward or downward
- Slit widths from .004" to .06" (.1 to 1.6 mm)
- Lengths from 2" to 118" (50 to 3000 mm)
- Flow rate range: 2 to 350 gpm (8.5 to 1325 lpm)
- Dual function operation works with both water and air, eliminating the need for two separate systems
- 304 or 316 stainless steel, PVC or CPVC



